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December 14, 2017

Kyle Moselle Department of Natural Resources Office of Project Management and Permitting 400 Willoughby Street Juneau, AK 99801-01019

Re: FGMI Phase 9 Pit Expansion

Dear Mr. Moselle:

Fairbanks Gold Mining, Inc. (FGMI) is requesting an amendment to the Plan of Operations for the Fort Knox Gold Mine. FGMI proposes to expand the pit with the Phase 9 pit expansion.

This submittal includes the Fort Knox Mine Plan of Operations Amendment Request, Phase 9 Pit Expansion, December 14, 2017 document.

Should you have any questions, please contact me at 970-490-2287 or mark.huffington@kinross.com

Sincerely,

Mark A. Huffington

Mark A Huffery

**Environmental Superintendent** 

Cc: Brent Martellaro, ADNR, brent.martellaro@alaska.gov

Tim Pilon, ADEC, tim.pilon@alaska.gov

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# Fort Knox Mine Plan of Operations Amendment Request



**Phase 9 Pit Expansion** 

**December 14, 2017** 

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#### 1

# **Abbreviations**

amsl above mean sea level

BCHLF Barnes Creek Heap Leach Facility
BCWRD Barnes Creek Waste Rock Dump

cy cubic yard

DEC Alaska Department of Environmental Conservation

DNR Alaska Department of Natural Resources FEMA Federal Emergency Management Agency

ft feet

ft<sup>2</sup> square feet

FGMI Fairbanks Gold Mining, Inc.

Fort Knox Fort Knox Mine gpm gallons per minute

H horizontal hr hour

lb/cf pounds per cubic feet

LCRS leachate collection and recovery system

M million Mt million tons

PCMS process component monitoring system

PFS prefeasibility study
TSF tailings storage facility

V vertical

WCHLF Walter Creek Heap Leach Facility

WRD waste rock dump

YPWRD Yellow Pup Waste Rock Dump

yr year

#### 1.0 INTRODUCTION

Fairbanks Gold Mining, Inc. (FGMI) is requesting a Plan of Operations amendment approval at its Fort Knox Mine (Fort Knox) for the Phase 9 expansion of the Fort Knox pit. The proposed Phase 9 expansion is located on property known as Parcel G and Parcel B. The Plan of Operations amendment request also includes expansions of the Barnes Creek Waste Rock Dump to an ultimate elevation of 2,600 feet (ft) above mean sea level (amsl) and the Yellow Pup Waste Rock Dump to an ultimate elevation of 2,400 ft amsl. The proposed waste rock dump expansions are also needed to accommodate waste rock mined with the Parcel G pit expansion.

# 1.1 Site Description

Fort Knox is owned and operated by FGMI, a wholly owned subsidiary of Kinross Gold USA, Inc. Fort Knox is located in the Fairbanks North Star Borough, approximately 26-road miles northeast of Fairbanks, Alaska (Figure 1). It is located along a belt of lode and placer deposits that comprise one of the highest gold-producing areas in Alaska. The deposit at Fort Knox is mined by conventional open-pit methods on a year-round basis, seven days per week. Fort Knox processes ore onsite at a carbon in-pulp mill with a daily capacity of up to 45,000 tons. In recent years, Fort Knox has produced approximately 350,000 to 400,000 ounces of gold annually. Major site facilities include the active open pit mine, mill, tailings storage facility (TSF), waste rock dumps, water storage reservoir, and the Walter Creek Valley Heap Leach Facility (Figure 2).

Figure 1: Site Location

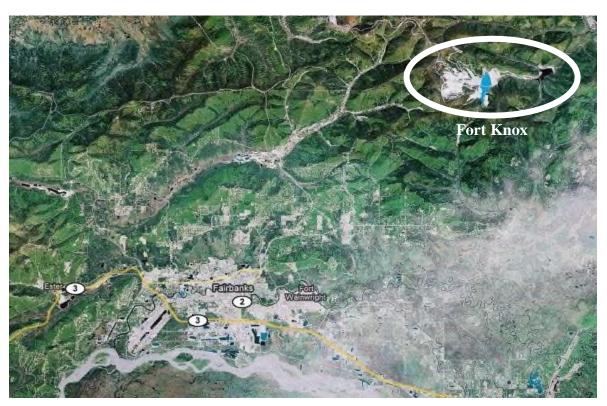


Figure 2: Mine Facilities



#### 2.0 PHASE 9 PIT EXPANSION

FGMI proposes to expand the Fort Knox mine pit to the area known as Phase 9. The proposed Phase 9 expansion is located on property known as Parcel G and Parcel B (Attachments 1-4).

The proposed expansion includes approximately 173.4 million tons of rock of which 63.4 million tons is ore for processing and 110 million tons is waste rock (Attachment 3). The proposed Phase 9 expansion disturbance is approximately 91.6 acres (Attachment 5).

**Table 1 – Phase 9 Pit Expansion Quantities** 

Facility	Ore Processing (million tons)	Waste Rock (million tons)
Mill	1.4	
Walter Creek Heap Leach	24	
Barnes Creek Heap Leach	38	
Barnes Creek Waste Rock Dump		73
Yellow Pup Waste Rock Dump		27
In-Pit Waste Rock Dump		10

#### 2.1 Reclamation

Reclamation of the Phase 9 Pit Expansion is included as an amendment to the *Fairbanks Gold Mining*, *Inc.*, *Reclamation Plan and Closure Plan*, *November 2013*, *Rev 2*. The amendment is provided as a separate document.

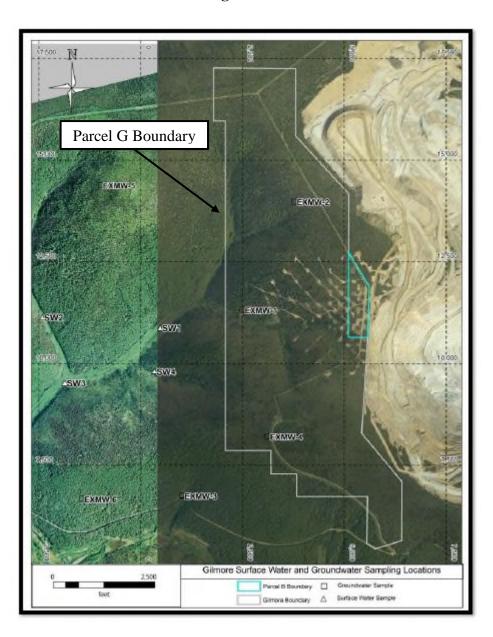
#### 2.2 Wetlands

A wetlands delineation was performed by Michael Baker International in 2015 for Parcel G. No wetlands were identified in the Phase 9 Pit Expansion area.

# 2.3 Groundwater Monitoring Wells

Parcel G includes three existing groundwater monitoring wells located west of the Phase 9 pit expansion (Figure 3). The monitoring wells are designated EXMW-1, EXWM – 2, and EXWM-4. These three monitoring wells will be continued to be monitored on a periodic schedule.

Figure 3 – Parcel G Groundwater Monitoring Well Locations



#### 3.0 BARNES CREEK WASTE ROCK DUMP

The current Barnes Creek Waste Rock Dump (BCWRD) is authorized for an ultimate height of 2,400 ft amsl, and FGMI is requesting for the BCWRD ultimate height be increased 200 ft to 2,600 ft amsl. The figure of Attachment 4 identifies the increased ultimate height of 2,600 ft amsl. The BCWRD will increase in size by approximately 90 acres (Attachment 5) with the 200-foot height increase. The expansion will accommodate approximately 73 Mt waste rock from mining of the Phase 9 expansion.

#### 3.1 Reclamation

Reclamation of the BCWRD expansion is included in the Phase 9 Pit Expansion amendment to the *Fairbanks Gold Mining, Inc., Reclamation Plan and Closure Plan, November 2013, Rev 2.* The amendment is provided as a separate document.

#### 3.2 Wetlands

There are no wetlands identified in the expansion area.

#### 4.0 YELLOW PUP WASTE ROCK DUMP

The current Yellow Pup Waste Rock Dump (YPWRD) is authorized for an ultimate height of 2,350 ft amsl, and FGMI is requesting an expansion for the YPWRD for the ultimate height be increased 50 ft to 2,400 ft amsl. The figure of Attachment 4 identifies the increased height to 2,400 ft amsl. The increased height will accommodate approximately 27 Mt of waste rock from mining of the Phase 9 expansion. The YPWRD expansion request increases the size by approximately 48.6 acres (Attachment 5).

#### 4.1 Reclamation

Reclamation of the YPWRD expansion is included in the Phase 9 Pit Expansion amendment to the *Fairbanks Gold Mining, Inc., Reclamation Plan and Closure Plan, November 2013, Rev 2.* The amendment is provided as a separate document.

#### 4.2 Wetlands

Wetlands associated with the YPWRD expansion were mitigated with in-lieu fee compensatory mitigation for impacts with the US Army Corps of Engineers (ACOE) POA-1992-574-M22 in 2013 and POA-1992-574-M24 in 2014.

# 5.0 IN-PIT WASTE ROCK DUMP

The proposed In-Pit Waste Rock Dump identified in Attachments 2 through 4 will accommodate approximately 10 Mt of waste rock from mining of the Phase 9 expansion.

# 5.1 Reclamation

Reclamation of the In-Pit Waste Rock Dump is included in the Phase 9 Pit Expansion amendment to the *Fairbanks Gold Mining, Inc., Reclamation Plan and Closure Plan, November 2013, Rev 2.* The amendment is provided as a separate document.

# 5.2 Wetlands

There are no wetlands identified in the area for the In-Pit Waste Rock Dump.

# **6.0 REFERENCES**

Michael Baker International, 2015, Preliminary Jurisdictional Determination and Functional Assessment Report. Fort Knox Gold Mine Gilmore Exploration Area, December 23, 2015.



